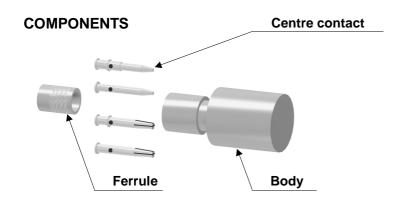
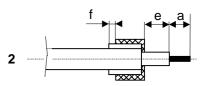
## **Crimp 09: Reverse crimping**





## STRIPPING DIMENSIONS





1

Strip the cable as shown in sketch 1. Slide the ferrule until it bottoms against the sleeve.



4

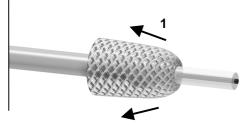
Slide the centre contact on until it bottoms against the insulator back nut.

Solder or crimp the contact with crimping tool ( see connector  $\ensuremath{\mathsf{TDS}}$  ).



2

Fold the braid back. Trim off the extra braid as shown in sketch 2.



5

Mount the body onto the sub-assembly.



3

Trim the inner conductor as shown in sketch 2.



6

Crimp the body with crimping tool ( see connector TDS ).

